



Raw Coal and Reliability Improvement Project

5	DATE	PROJECT/WBS No	CHANGE APPROVAL No	4	DATE	PROJECT/WBS No	CHANGE APPROVAL No	3	DATE	PROJECT/WBS No	CHANGE APPROVAL No	2	DATE	PROJECT/WBS No	CHANGE APPROVAL No
08/03/12	-	-	-	21/04/2011	H333588	-	-	10/12/2010	H333588	-	-	13/09/2010	H333588	-	-
DRAWING STATUS: AS BUILT				DRAWING STATUS: APPROVED FOR CONSTRUCTION				DRAWING STATUS: APPROVED FOR CONSTRUCTION				DRAWING STATUS: APPROVED FOR CONSTRUCTION			
AS BUILT				HOLD REMOVED				HOLD ADDED				TK-41B & 41A MODIFIED			
-				-				-				DT 4-3 NOZZLES AND RO'S MODIFIED			
-				-				-				NOTES UPDATED			
DRAWN: M. BATES				CHECKED: R. CLULOW				DRAWN: L. MILLS				CHECKED: J. HOWES			
O/No. CONT. NAME & REF No:-				O/No. CONT. NAME & REF No:-				O/No. CONT. NAME & REF No:-				O/No. CONT. NAME & REF No:-			
DE/SPEC:-				DE/SPEC: M. DREESSEN				DE/SPEC: M. DREESSEN				DE/SPEC: M. DREESSEN			
DE/SPEC:-				DE/SPEC: M. ROSS				DE/SPEC: M. ROSS				DE/SPEC: M. ROSS			
RESP ENG: P. CRISAFULLI				RESP APPR: -				RESP ENG: S. NEWLAND				RESP APPR: -			
REGN APPR: -				REGN APPR: -				REGN APPR: -				REGN APPR: -			

FUNCTIONAL LOCATION CODES	INDEX CODES	REFERENCE DRAWINGS
DT 4-3 FLOTATION FEED DISTRIBUTOR	DT 4-3 FLOTATION FEED DISTRIBUTOR	DT 4-3 FLOTATION FEED DISTRIBUTOR

bhpbilliton	Illawarra Services Pty Ltd Westcliff Coal Preparation Plant Wedderburn Road Appin, New South Wales 2560 bhpbilliton.com
aurecon	HATCH
RESPONSIBLE ENGINEER S. NEWLAND	SUPERVISOR D. BRIDGE
ORDER No:	CONTRACTOR/SUPPLIER REF No: H333588-1300-05-031-0017

This design is the property of BHPbilliton Illawarra Coal Holdings Pty Ltd. ABN 69 093 857 286		B1
WEST CLIFF COAL PREPARATION PLANT		
RAW COAL RELIABILITY IMPROVEMENT PROJECT		
FINE COAL - FLOTATION FEED		
PIPING & INSTRUMENTATION DIAGRAM		

CHANGE APPROVAL NUMBER		PROJECT/WBS No	
DRAWN N. NAIDU	CHECKED J. HOWES	DISC. ENGINEER OR SPECIALIST M. DREESSEN	
DISC. ENGINEER OR SPECIALIST M. ROSS		RESPONSIBLE ENGINEER D. PAXTON	
AUTOCAD FILE NAME:		AUTOCAD PRINT:	
DATE DRN 10/12/2010		DRAWING No: WCPD-10021	
SCALE NTS		DRAWING STATUS: AS BUILT	